According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 26.10.2020

 1.3
 07.03.2022
 400001021215
 Date of first issue: 06.12.2017

Print Date 17.06.2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® RAPID RESIN

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the : Epoxy constituents

Substance/Mixture

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA

Address : Everslaan 45

3078 Everberg Belgium

Telephone : +41 61 299 20 41 Telefax : +41 61 299 20 40

E-mail address of person

responsible for the SDS

: Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234

France ORFILA: +33(0)145425959

ASIA: +65 6336-6011 China: +86 20 39377888 +86 532 83889090 India: + 91 22 42 87 5333

Australia: 1800 786 152 New Zealand: 0800 767 437 USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2 H315: Causes skin irritation.

Eye irritation, Category 2 H319: Causes serious eye irritation.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard,

Category 2

H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 26.10.2020

 1.3
 07.03.2022
 400001021215
 Date of first issue: 06.12.2017

Print Date 17.06.2022

Hazard pictograms





Signal word : Warning

Hazard statements : H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P273 Avoid release to the environment.

P280 Wear protective gloves/ eye protection/ face

protection.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical

advice/ attention.

P391 Collect spillage.

Hazardous components which must be listed on the label:

bis-[4-(2,3-epoxipropoxi)phenyl]propane

1,4-bis(2,3 epoxypropoxy)butane

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concent ration (% w/w)
bis-[4-(2,3- epoxipropoxi)phenyl]propane	1675-54-3 216-823-5 603-073-00-2	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2;	>= 70 - < 90

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

Version Revision Date: SDS Number: Date of last issue: 26.10.2020 1.3 07.03.2022 400001021215 Date of first issue: 06.12.2017

Print Date 17.06.2022

		H411 specific concentration limit Skin Irrit. 2; H315 >= 5 % Eye Irrit. 2; H319 >= 5 %	
1,4-bis(2,3 epoxypropoxy)butane	2425-79-8 219-371-7 603-072-00-7	Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Chronic 3; H412 Eye Dam. 1; H318 Acute toxicity estimate Acute dermal toxicity:	>= 3 - < 10

For explanation of abbreviations see section 16.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Show this safety data sheet to the doctor in attendance.

Treat symptomatically.

Get medical attention if symptoms occur.

Protection of first-aiders : First Aid responders should pay attention to self-protection

and use the recommended protective clothing

If potential for exposure exists refer to Section 8 for specific

personal protective equipment.

Avoid inhalation, ingestion and contact with skin and eyes. No action shall be taken involving any personal risk or without

suitable training.

It may be dangerous to the person providing aid to give

mouth-to-mouth resuscitation.

If inhaled : If inhaled, remove to fresh air.

Get medical attention if symptoms occur.

In case of skin contact : If skin irritation persists, call a physician.

If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Immediately flush eye(s) with plenty of water.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

Version Revision Date: SDS Number: Date of last issue: 26.10.2020 1.3 07.03.2022 400001021215 Date of first issue: 06.12.2017

Print Date 17.06.2022

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray

Alcohol-resistant foam Carbon dioxide (CO2)

Dry chemical

Unsuitable extinguishing

media

Exercise caution when using a high volume water jet as it may

scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Specific hazards during

firefighting

: Do not allow run-off from fire fighting to enter drains or water

courses.

Hazardous combustion

products

Carbon oxides

Halogenated compounds

5.3 Advice for firefighters

Special protective equipment:

for firefighters

Wear self-contained breathing apparatus for firefighting if

necessary.

Specific extinguishing

methods

Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 26.10.2020

 1.3
 07.03.2022
 400001021215
 Date of first issue: 06.12.2017

Print Date 17.06.2022

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation

and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this

product.

Do not breathe vapours/dust.

Avoid exposure - obtain special instructions before use.

Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the

application area.

Dispose of rinse water in accordance with local and national

regulations.

Advice on protection against

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.

Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully

resealed and kept upright to prevent leakage. Keep in properly

labelled containers.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

Version Revision Date: SDS Number: Date of last issue: 26.10.2020 1.3 07.03.2022 400001021215 Date of first issue: 06.12.2017

Print Date 17.06.2022

Advice on common storage : For incompatible materials please refer to Section 10 of this

SDS.

Recommended storage

temperature

: 2 - 40 °C

Further information on

storage stability

: Stable under normal conditions.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
bis-[4-(2,3- epoxipropoxi)phenyl]p ropane	Workers	Inhalation	Long-term systemic effects	4.93 mg/m3
	Workers	Dermal	Long-term systemic effects	0.75 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	0.87 mg/m3
	Consumers	Dermal	Long-term systemic effects	0.0893 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	0.5 mg/kg bw/day
1,4-bis(2,3 epoxypropoxy)butane	Workers	Inhalation	Long-term systemic effects	4.7 mg/m3
	Workers	Dermal	Long-term systemic effects	6.66 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	1.16 mg/m3
	Consumers	Dermal	Long-term systemic effects	3.33 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	0.33 mg/kg bw/day

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
bis-[4-(2,3-	Fresh water	0.006 mg/l
epoxipropoxi)phenyl]propane		
	Marine water	0.001 mg/l
	Fresh water sediment	0.341 mg/kg dry
		weight (d.w.)
	Marine sediment	0.034 mg/kg dry
		weight (d.w.)

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 26.10.2020

 1.3
 07.03.2022
 400001021215
 Date of first issue: 06.12.2017

Print Date 17.06.2022

	Soil	0.065 mg/kg dry weight (d.w.)	
	Sewage treatment plant	10 mg/l	
	Secondary Poisoning	11 mg/kg	
1,4-bis(2,3 epoxypropoxy)butane	Fresh water	0.024 mg/l	
	Remarks: Assessment Factors		
	Marine water	0.002 mg/l	
	Remarks: Assessment Factors		
	Sewage treatment plant	100 mg/l	
	Remarks:Assessment Factors		
	Fresh water sediment	0.084 mg/kg dry	
		weight (d.w.)	
	Remarks:Equilibrium method	_	
	Marine sediment	0.008 mg/kg dry weight (d.w.)	
	Remarks:Equilibrium method		
	Soil	0.003 mg/kg dry	
		weight (d.w.)	
	Remarks:Equilibrium method		
	Oral	0.028 mg/kg	

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing

problems.

Hand protection

Material : butyl-rubber

Break through time : > 8 h

Material : Nitrile rubber Break through time : 10 - 480 min

Material : Ethyl Vinyl Alcohol Laminate (EVAL)

Break through time : > 8 h

Remarks : Chemical-resistant, impervious gloves complying with an

approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

The selected protective gloves have to satisfy the

specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain,

duration of contact).

Skin and body protection : Impervious clothing

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 26.10.2020

 1.3
 07.03.2022
 400001021215
 Date of first issue: 06.12.2017

Print Date 17.06.2022

Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust

ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Equipment should conform to EN 14387

Filter type : Combined particulates and organic vapour type (A-P)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid

Colour : light yellow

Odour : No data is available on the product itself.

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Melting point/freezing point : No data is available on the product itself.

Boiling point : No data is available on the product itself.

Flash point : > 200 °C

Method: Pensky-Martens closed cup

Flammability (solid, gas) : No data is available on the product itself.

Upper explosion limit / Upper

flammability limit

: No data is available on the product itself.

Lower explosion limit / Lower

flammability limit

: No data is available on the product itself.

Vapour pressure : No data is available on the product itself.

Relative vapour density : No data is available on the product itself.

Relative density : No data is available on the product itself.

Density : No data is available on the product itself.

Solubility(ies)

Water solubility : No data is available on the product itself.

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-

octanol/water

: No data is available on the product itself.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 26.10.2020

 1.3
 07.03.2022
 400001021215
 Date of first issue: 06.12.2017

Print Date 17.06.2022

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : No data is available on the product itself.

Viscosity : No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : None known.

10.6 Hazardous decomposition products

Hazardous decomposition : carbon dioxide products : carbon monoxide

Halogenated compounds

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008 Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate: > 2,000 mg/kg

Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: > 5 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2,000 mg/kg

Method: Calculation method

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® RAPID RESIN

Version Revision Date: SDS Number: Date of last issue: 26.10.2020 1.3 07.03.2022 400001021215 Date of first issue: 06.12.2017

Print Date 17.06.2022

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg

Method: OECD Test Guideline 420

Assessment: The substance or mixture has no acute oral

toxicity

Remarks: No mortality observed at this dose.

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg

Method: OECD Test Guideline 402

Assessment: The substance or mixture has no acute dermal

toxicity

1,4-bis(2,3 epoxypropoxy)butane:

Acute oral toxicity : LD50 (Rat, male and female): 1,163 mg/kg

Method: OECD Test Guideline 401

GLP: yes

Assessment: The component/mixture is moderately toxic after

single ingestion.

Acute inhalation toxicity : LC50 (Rat): > 2.068 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Test atmosphere: dust/mist Method: Expert judgement

Assessment: The component/mixture is moderately toxic after

short term inhalation.

Acute dermal toxicity : Acute toxicity estimate: 1,100 mg/kg

Method: Converted acute toxicity point estimate

Assessment: The component/mixture is moderately toxic after

single contact with skin.

Skin corrosion/irritation

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Species : Rabbit Exposure time : 4 h

Assessment : Irritating to skin.

Method : OECD Test Guideline 404

Result : Irritating to skin.

1,4-bis(2,3 epoxypropoxy)butane:

Species : Rabbit

Method : OECD Test Guideline 404

Result : Skin irritation

GLP : yes

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® RAPID RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 26.10.2020

 1.3
 07.03.2022
 400001021215
 Date of first issue: 06.12.2017

Print Date 17.06.2022

Serious eye damage/eye irritation

Product:

Species : Not Assigned

Method : OECD Test Guideline 437

Result : Eye irritation

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Species : Rabbit

Assessment : Irritating to eyes.

Method : OECD Test Guideline 405

Result : Irritating to eyes.

1,4-bis(2,3 epoxypropoxy)butane:

Species : Rabbit

Assessment : Risk of serious damage to eyes.
Method : OECD Test Guideline 405

GLP : yes

Respiratory or skin sensitisation

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Test Type : Local lymph node assay (LLNA)

Exposure routes : Skin Species : Mouse

Method : OECD Test Guideline 429

Result : The product is a skin sensitiser, sub-category 1B.

1,4-bis(2,3 epoxypropoxy)butane:

Exposure routes : Skin Species : Guinea pig

Method : OECD Test Guideline 406

Result : May cause sensitisation by skin contact.

GLP : yes

Assessment : Harmful if inhaled.

Germ cell mutagenicity

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test

Test system: mouse lymphoma cells

Metabolic activation: without metabolic activation

Result: positive

Test Type: reverse mutation assay Test system: Salmonella typhimurium

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 26.10.2020

 1.3
 07.03.2022
 400001021215
 Date of first issue: 06.12.2017

Print Date 17.06.2022

Metabolic activation: with and without metabolic activation Method: Mutagenicity (Salmonella typhimurium - reverse

mutation assay) Result: negative

Genotoxicity in vivo : Test Type: in vivo assay

Species: Mouse (male)

Cell type: Germ Application Route: Oral Dose: 3333, 10000 mg/kg

Result: negative

Test Type: gene mutation test

Species: Rat (male) Cell type: Somatic Application Route: Oral

Dose: 50,250,500,1000 mg/kg bw/day Method: OECD Test Guideline 488

Result: negative

1,4-bis(2,3 epoxypropoxy)butane:

Genotoxicity in vitro : Test Type: reverse mutation assay

Concentration: 10 - 5000 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: positive GLP: ves

Remarks: Not classified due to data which are conclusive

although insufficient for classification.

Test Type: Chromosome aberration test in vitro

Test system: Chinese hamster lung cells

Concentration: 1 - 100 µg/L

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: positive GLP: yes

Remarks: Not classified due to data which are conclusive

although insufficient for classification.

Test Type: In vitro mammalian cell gene mutation test

Test system: Chinese hamster lung cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: positive

GLP: no

Remarks: Not classified due to data which are conclusive

although insufficient for classification.

Genotoxicity in vivo : Test Type: In vivo micronucleus test

Species: Mouse (male) Cell type: Somatic Application Route: Oral Exposure time: 4 d

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 26.10.2020

 1.3
 07.03.2022
 400001021215
 Date of first issue: 06.12.2017

Print Date 17.06.2022

Dose: 187.5 - 750 mg/kg

Method: OECD Test Guideline 474

Result: negative GLP: yes

Test Type: unscheduled DNA synthesis assay

Species: Rat Cell type: Liver cells Application Route: Oral

Method: OECD Test Guideline 486

Result: negative

Germ cell mutagenicity-

Assessment

Weight of evidence does not support classification as a germ

cell mutagen., Animal testing did not show any mutagenic

effects.

Carcinogenicity

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Species : Rat, male
Application Route : Oral
Exposure time : 24 month(s)

Dose : 0, 2, 15, or 100 mg/kg bw/day

Frequency of Treatment : 7 days/week NOAEL : 15 mg/kg bw/day

Method : OECD Test Guideline 453

Result : negative

Target Organs : Digestive organs

Species : Mouse, male
Application Route : Dermal
Exposure time : 24 month(s)

Dose : 0, 0.1, 10, 100 mg/kg bw/day

Frequency of Treatment : 3 days/week

NOEL : 0.1 mg/kg body weight
Method : OECD Test Guideline 453

Result : negative

Target Organs : Digestive organs

Species : Rat, female
Application Route : Dermal
Exposure time : 24 month(s)

Dose : 0.1, 100, 1000 mg/kg bw/day

Frequency of Treatment : 5 days/week

NOEL : 100 mg/kg body weight
Method : OECD Test Guideline 453

Result : negative

Species : Rat, female
Application Route : Oral
Exposure time : 24 month(s)

Dose : 0, 2, 15, or 100 mg/kg bw/day

Frequency of Treatment : 7 days/week

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 26.10.2020

 1.3
 07.03.2022
 400001021215
 Date of first issue: 06.12.2017

Print Date 17.06.2022

NOAEL : 100 mg/kg bw/day

Method : OECD Test Guideline 453

Result : negative

Target Organs : Digestive organs

Species : Rat, females

Application Route : Oral

Exposure time : 24 month(s)

Dose : 0, 2, 15, or 100 mg/kg bw/day

Frequency of Treatment : 7 days/week NOEL : 2 mg/kg bw/day

Method : OECD Test Guideline 453

Result : negative

Target Organs : Digestive organs

Reproductive toxicity

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Effects on fertility : Test Type: Two-generation study

Species: Rat, male and female

Application Route: Oral

Dose: 0, 50, 180, 540 or 750 milligram per kilogram

Duration of Single Treatment: 238 d Frequency of Treatment: 1 daily

General Toxicity - Parent: NOEL: 540 mg/kg body weight General Toxicity F1: NOEL: 750 mg/kg body weight

Symptoms: No adverse effects Method: OECD Test Guideline 416

Result: No effects on fertility and early embryonic

development were detected.

Effects on foetal development

Species: Rabbit, female Application Route: Dermal

Dose: 0, 30, 100 or 300 milligram per kilogram

Duration of Single Treatment: 28 d Frequency of Treatment: 1 daily

General Toxicity Maternal: NOAEL: 30 mg/kg body weight Developmental Toxicity: NOAEL: 300 mg/kg body weight

Method: Other guidelines Result: No teratogenic effects

Test Type: Pre-natal Species: Rabbit, female Application Route: Oral

Dose: 0, 20, 60 or 180 milligram per kilogram

Duration of Single Treatment: 13 d Frequency of Treatment: 1 daily

General Toxicity Maternal: NOAEL: 60 mg/kg body weight Developmental Toxicity: NOAEL: 180 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

Test Type: Pre-natal

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH

Regulations SI 2019/758



ARALDITE® RAPID RESIN

Version Revision Date: SDS Number: Date of last issue: 26.10.2020 400001021215 1.3 07.03.2022 Date of first issue: 06.12.2017

Print Date 17.06.2022

Species: Rat. female Application Route: Oral

Dose: 0, 60, 180 and 540 milligram per kilogram

Duration of Single Treatment: 10 d Frequency of Treatment: 1 daily

General Toxicity Maternal: NOAEL: 180 mg/kg body weight Developmental Toxicity: NOAEL: > 540 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

1,4-bis(2,3 epoxypropoxy)butane:

Effects on foetal Test Type: Pre-natal development Species: Rat, female Application Route: Oral

> Dose: 0/30/100/300 mg/kg bw/day Duration of Single Treatment: 17 d

General Toxicity Maternal: NOAEL: 300 mg/kg body weight Developmental Toxicity: NOAEL: 300 mg/kg body weight

Method: OECD Test Guideline 414

GLP: ves

Remarks: Information given is based on data obtained from

similar substances.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Species Rat, male and female

NOAEL 50 mg/kg Application Route oral (gavage) Exposure time 14 Weeks

Number of exposures 7 d

0, 50, 250, 1000 mg/kg/day Dose **OECD Test Guideline 408** Method

Species Rat, male and female

NOAEL >= 10 mg/kgApplication Route Skin contact Exposure time 13 Weeks Number of exposures 5 d

Dose 0, 10, 100, 1000 mg/kg/day Method **OECD Test Guideline 411**

Species Mouse, male NOAEL 100 mg/kg **Application Route** Skin contact Exposure time 13 Weeks Number of exposures 3 d

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

Version Revision Date: SDS Number: Date of last issue: 26.10.2020 1.3 07.03.2022 400001021215 Date of first issue: 06.12.2017

Print Date 17.06.2022

Dose : 0, 1, 10, 100 mg/kg/day
Method : OECD Test Guideline 411

1,4-bis(2,3 epoxypropoxy)butane:

Species : Rat, male and female

NOAEL : 200 mg/kg Application Route : Oral Exposure time : 28 d

Exposure time : 28 d Number of exposures : daily Dose : 25, 10

Dose : 25, 100, 200, 400 mg/kg Method : Subacute toxicity

Species : Rat, male and female

NOAEL : 263 mg/kg

Application Route : Oral Exposure time : 90 h Number of exposures : daily

Dose : 0,30,100,300 mg/kg bw/day Method : OECD Test Guideline 408

GLP : yes

Remarks : Information given is based on data obtained from similar

substances.

Aspiration toxicity

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components

considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAI

Enriching lives through innovation

ARALDITE® RAPID RESIN

Version Revision Date: SDS Number: Date of last issue: 26.10.2020 1.3 07.03.2022 400001021215 Date of first issue: 06.12.2017

Print Date 17.06.2022

SECTION 12: Ecological information

12.1 Toxicity

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Toxicity to fish LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 1.8 mg/l

Exposure time: 48 h Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 202

Toxicity to algae/aquatic

plants

EC50: 11 mg/l

Exposure time: 72 h Test Type: static test

Test substance: Fresh water Method: EPA-660/3-75-009

NOEC: 4.2 mg/l Exposure time: 72 h Test Type: static test

Test substance: Fresh water Method: EPA-660/3-75-009

Toxicity to microorganisms IC50 (activated sludge): > 100 mg/l

> Exposure time: 3 h Test Type: static test

Test substance: Fresh water

Toxicity to daphnia and other :

aquatic invertebrates

(Chronic toxicity)

NOEC: 0.3 mg/l

Exposure time: 21 d

Species: Daphnia magna (Water flea)

Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211

Ecotoxicology Assessment

Chronic aquatic toxicity Toxic to aquatic life with long lasting effects.

1,4-bis(2,3 epoxypropoxy)butane:

Toxicity to fish LC50 (Brachydanio rerio (zebrafish)): 24 mg/l

> End point: mortality Exposure time: 96 h Test Type: static test Analytical monitoring: no Test substance: Fresh water Method: OECD Test Guideline 203

GLP: no

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

Version Revision Date: SDS Number: Date of last issue: 26.10.2020 1.3 07.03.2022 400001021215 Date of first issue: 06.12.2017

Print Date 17.06.2022

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 75 mg/l

End point: Immobilization Exposure time: 24 h Test Type: static test Analytical monitoring: no Test substance: Fresh water Method: OECD Test Guideline 202

GLP: no

Toxicity to algae/aquatic

plants

EL50 (Pseudokirchneriella subcapitata (green algae)): > 160

mg/l

Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201

GLP: yes

NOELR (Pseudokirchneriella subcapitata (green algae)): 40

mg/l

Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201

GLP: yes

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l

Exposure time: 3 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 209

GLP: no

12.2 Persistence and degradability

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Biodegradability : Test Type: aerobic

Inoculum: activated sludge, non-adapted

Concentration: 20 mg/l

Result: Not readily biodegradable.

Biodegradation: 5 % Exposure time: 28 d

Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4.83 d (25 °C)

pH: 4

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life (DT50): 7.1 d (25 °C)

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

Version Revision Date: SDS Number: Date of last issue: 26.10.2020 1.3 07.03.2022 400001021215 Date of first issue: 06.12.2017

Print Date 17.06.2022

pH: 9

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life (DT50): 3.58 d (25 °C)

pH: 7

Method: OECD Test Guideline 111

Remarks: Fresh water

1,4-bis(2,3 epoxypropoxy)butane:

Biodegradability : Test Type: aerobic

Inoculum: activated sludge Concentration: 20 mg/l

Result: Not readily biodegradable.

Biodegradation: 43 % Exposure time: 28 d

Method: OECD Test Guideline 301F

GLP: yes

Test Type: aerobic

Inoculum: Sewage (STP effluent)

Concentration: 20 mg/l

Result: Not readily biodegradable.

Biodegradation: 38 %

Related to: Dissolved organic carbon (DOC)

Exposure time: 28 d

Method: OECD Test Guideline 301E

GLP: no

12.3 Bioaccumulative potential

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Bioaccumulation : Bioconcentration factor (BCF): 31

Remarks: Does not bioaccumulate.

Partition coefficient: n- : log Pow: 3.242 (25 °C)

octanol/water pH: 7.1

Method: OECD Test Guideline 117

1,4-bis(2,3 epoxypropoxy)butane:

Partition coefficient: n- : log Pow: -0.269 (25 °C)

octanol/water pH: 6.7

Method: OECD Test Guideline 117

GLP: yes

12.4 Mobility in soil

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Distribution among : Koc: 445

environmental compartments

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

Version Revision Date: SDS Number: Date of last issue: 26.10.2020 1.3 07.03.2022 400001021215 Date of first issue: 06.12.2017

Print Date 17.06.2022

1,4-bis(2,3 epoxypropoxy)butane:

Distribution among : Koc: 12.59

environmental compartments Method: OECD Test Guideline 121

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components

considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological

information

: An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Dispose of contents and container in accordance with all local,

regional, national and international regulations.

Do not dispose of waste into sewer.

Do not contaminate ponds, waterways or ditches with

chemical or used container.

Contaminated packaging : Empty remaining contents.

Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

 ADR
 : UN 3082

 RID
 : UN 3082

 IMDG
 : UN 3082

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

Version Revision Date: SDS Number: Date of last issue: 26.10.2020 1.3 07.03.2022 400001021215 Date of first issue: 06.12.2017

Print Date 17.06.2022

IATA : UN 3082

14.2 UN proper shipping name

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(BISPHENOL A EPOXY RESIN)

RID : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(BISPHENOL A EPOXY RESIN)

IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S

(BISPHENOL A EPOXY RESIN)

IATA : Environmentally hazardous substance, liquid, n.o.s.

(BISPHENOL A EPOXY RESIN)

14.3 Transport hazard class(es)

 ADR
 : 9

 RID
 : 9

 IMDG
 : 9

 IATA
 : 9

14.4 Packing group

ADR

Packing group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9
Tunnel restriction code : (-)

RID

Packing group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9

IMDG

Packing group : III Labels : 9

EmS Code : F-A, S-F

IATA (Cargo)

Packing instruction (cargo : 964

aircraft)

Packing instruction (LQ) : Y964
Packing group : III

Labels : Miscellaneous

IATA (Passenger)

Packing instruction : 964

(passenger aircraft)

Packing instruction (LQ) : Y964
Packing group : III

Labels : Miscellaneous

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

Version Revision Date: SDS Number: Date of last issue: 26.10.2020 1.3 07.03.2022 400001021215 Date of first issue: 06.12.2017

Print Date 17.06.2022

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

RID

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation

(Annex XIV)

: Not applicable

REACH - Candidate List of Substances of Very High

Concern for Authorisation (Article 59).

: This product does not contain substances of very high concern

(Regulation (EC) No

1907/2006 (REACH), Article 57).

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2

ENVIRONMENTAL HAZARDS

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

AIIC : On the inventory, or in compliance with the inventory

NZIoC : On the inventory, or in compliance with the inventory

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

Version Revision Date: SDS Number: Date of last issue: 26.10.2020 1.3 07.03.2022 400001021215 Date of first issue: 06.12.2017

Print Date 17.06.2022

ENCS : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H302 : Harmful if swallowed.
H312 : Harmful in contact with skin.
H315 : Causes skin irritation.

H317 : May cause an allergic skin reaction.
H318 : Causes serious eye damage.
H319 : Causes serious eye irritation.

H332 : Harmful if inhaled.

H411 : Toxic to aquatic life with long lasting effects.
H412 : Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox. : Acute toxicity

Aguatic Chronic : Long-term (chronic) aguatic hazard

Eye Dam. : Serious eye damage

Eye Irrit. : Eye irritation
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation

Further information

Classification of the mixture: Classification procedure:

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID RESIN

Version 1.3	Revision Date: 07.03.2022	SDS Number: 400001021215	Date of last issue: 26.10.2020 Date of first issue: 06.12.2017
			Print Date 17.06.2022
Skin l	Irrit. 2	H315	Calculation method
Eye I	rrit. 2	H319	Based on product data or assessment
Skin	Sens. 1	H317	Calculation method
Aqua	tic Chronic 2	H411	Calculation method

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

The trademarks above are the property of Huntsman Corporation or an affiliate thereof.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® RAPID HARDENER

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the : Hardener

Substance/Mixture

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA

Address : Everslaan 45 3078 Everberg

Belgium

Telephone : +41 61 299 20 41 Telefax : +41 61 299 20 40

E-mail address of person

responsible for the SDS

: Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234

France ORFILA: +33(0)145425959

ASIA: +65 6336-6011 China: +86 20 39377888 +86 532 83889090 India: + 91 22 42 87 5333

Australia: 1800 786 152 New Zealand: 0800 767 437 USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2 H319: Causes serious eye irritation.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard,

Category 2

H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

Hazard pictograms





Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

P261 Avoid breathing mist or vapours.
P273 Avoid release to the environment.

P280 Wear protective gloves/ eye protection/ face

protection.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical

advice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/

attention.

P391 Collect spillage.

Hazardous components which must be listed on the label:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concent ration (% w/w)
2,2'-[1,2- ethanediylbis(oxy)]bis(ethanethio l)	14970-87-7 239-044-2	Acute Tox. 3; H301 Aquatic Acute 1; H400 Aquatic Chronic 1; H410	>= 2.5 - < 10

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 28.09.2021

 2.0
 25.02.2022
 400001021216
 Date of first issue: 06.12.2017

Print Date 17.06.2022

		M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1	
		Acute toxicity estimate Acute oral toxicity: 50.005 mg/kg	
N'-(3-aminopropyl)-N,N- dimethylpropane-1,3-diamine	10563-29-8 234-148-4	Acute Tox. 4; H302 Skin Corr. 1A; H314 Eye Dam. 1; H318 Skin Sens. 1B; H317	>= 1 - < 3
2,4,6- tris(dimethylaminomethyl)phenol	90-72-2 202-013-9 603-069-00-0 UK-01-6667334385-2	Acute Tox. 4; H302 Skin Corr. 1C; H314 Eye Dam. 1; H318	>= 1 - < 3
N,N,4-trimethylpiperazine-1- ethylamine	104-19-8 203-183-7	Acute Tox. 3; H301 Acute Tox. 4; H312 Skin Corr. 1A; H314 Eye Dam. 1; H318 Aquatic Chronic 3; H412	>= 1 - < 2.5
n-butyl acetate	123-86-4 204-658-1 607-025-00-1	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system) EUH066	>= 1 - < 10

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Show this safety data sheet to the doctor in attendance.

Treat symptomatically.

Get medical attention if symptoms occur.

Protection of first-aiders : First Aid responders should pay attention to self-protection

and use the recommended protective clothing

If potential for exposure exists refer to Section 8 for specific

personal protective equipment.

Avoid inhalation, ingestion and contact with skin and eyes. No action shall be taken involving any personal risk or without

suitable training.

It may be dangerous to the person providing aid to give

mouth-to-mouth resuscitation.

If inhaled : If inhaled, remove to fresh air.

Get medical attention if symptoms occur.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

In case of skin contact : If on skin, rinse well with water.

In case of eye contact : Immediately flush eye(s) with plenty of water.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Induce vomiting immediately and call a physician.

Keep respiratory tract clear.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray

Alcohol-resistant foam Carbon dioxide (CO2)

Dry chemical

Unsuitable extinguishing

media

Exercise caution when using a high volume water jet as it may

scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Specific hazards during

firefighting

Do not allow run-off from fire fighting to enter drains or water

courses.

Hazardous combustion

products

Carbon oxides

Nitrogen oxides (NOx)

5.3 Advice for firefighters

Special protective equipment :

for firefighters

Wear self-contained breathing apparatus for firefighting if

necessary.

Specific extinguishing

methods

Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation

and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this

product.

Do not breathe vapours/dust.

Avoid exposure - obtain special instructions before use.

Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the

application area.

Dispose of rinse water in accordance with local and national

regulations.

Advice on protection against

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.

Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully

resealed and kept upright to prevent leakage. Keep in properly

labelled containers.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

Advice on common storage : For incompatible materials please refer to Section 10 of this

SDS.

Recommended storage

temperature

: 2 - 40 °C

Further information on

storage stability

: Stable under normal conditions.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
n-butyl acetate	123-86-4	TWA	150 ppm 724 mg/m3	GB EH40
		STEL	200 ppm 966 mg/m3	GB EH40
		STEL	150 ppm 723 mg/m3	2019/1831/E U
Further information	Indicative			
		TWA	50 ppm 241 mg/m3	2019/1831/E U
Further information	Indicative			

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
2,4,6- tris(dimethylaminomet hyl)phenol	Workers	Inhalation	Long-term systemic effects	0.53 mg/m3
	Workers	Inhalation	Acute systemic effects	2.1 mg/m3
	Workers	Dermal	Long-term systemic effects	0.150 mg/kg
	Workers	Dermal	Acute systemic effects	0.600 mg/kg
	Consumers	Inhalation	Long-term systemic effects	0.130 mg/m3
	Consumers	Inhalation	Acute systemic effects	0.130 mg/m3
	Consumers	Dermal	Long-term systemic effects	0.075 mg/kg
	Consumers	Dermal	Acute systemic effects	0.075 mg/kg
	Consumers	Oral	Long-term systemic	0.075 mg/kg

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 28.09.2021

 2.0
 25.02.2022
 400001021216
 Date of first issue: 06.12.2017

Print Date 17.06.2022

			effects	
N'-(3-aminopropyl)- N,N-dimethylpropane- 1,3-diamine	Workers	Inhalation	Long-term systemic effects	3.7 mg/m3
	Workers	Inhalation	Acute systemic effects	7.5 mg/m3
	Workers	Inhalation	Long-term local effects	3.7 mg/m3
	Workers	Inhalation	Acute local effects	7.5 mg/m3
	Workers	Dermal	Long-term systemic effects	0.67 mg/kg
	Consumers	Inhalation	Long-term systemic effects	0.65 mg/m3
	Consumers	Inhalation	Long-term local effects	0.65 mg/m3
	Consumers	Oral	Long-term systemic effects	0.2 mg/kg
N,N,4- trimethylpiperazine-1- ethylamine	Workers	Inhalation	Long-term systemic effects	0.59 mg/m3
	Workers	Dermal	Long-term systemic effects	0.167 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
2,4,6-	Fresh water	0.046 mg/l
tris(dimethylaminomethyl)phenol		_
	Marine water	0.005 mg/l
	Remarks: Assessment Factors	
	Sewage treatment plant	0.262 mg/l
	Remarks: Assessment Factors	
	Freshwater - intermittent	0.46 mg/l
	Soil	0.025 mg/kg
N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine	Marine water	0.92 μg/l
	Freshwater - intermittent	92 μg/l
	Sewage treatment plant	18.1 mg/l
	Fresh water sediment	0.0336 mg/kg dry
	Marine sediment	weight (d.w.) 0.0034 mg/kg dry
	ivialine sediment	weight (d.w.)
	Soil	0.0013 mg/kg dry weight (d.w.)
N,N,4-trimethylpiperazine-1- ethylamine	Fresh water	0.029 mg/l
	Marine water	0.0029 mg/l
	Fresh water sediment	0.118 mg/kg dry weight (d.w.)
	Marine sediment	0.012 mg/kg dry weight (d.w.)
	Sewage treatment plant	100 mg/l
	Soil	0.0066 mg/kg dry weight (d.w.)

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing

problems.

Hand protection

Material : butyl-rubber

Break through time : > 8 h

Material : Nitrile rubber Break through time : 10 - 480 min

Material : Ethyl Vinyl Alcohol Laminate (EVAL)

Break through time : > 8 h

Remarks : Chemical-resistant, impervious gloves complying with an

approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

The selected protective gloves have to satisfy the

specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain,

duration of contact).

Skin and body protection : Impervious clothing

Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust

ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Equipment should conform to EN 14387

Filter type : Combined particulates and organic vapour type (A-P)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid

Colour : yellow

Odour : slight

Odour Threshold : No data is available on the product itself.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

pH : No data is available on the product itself.

Melting point/freezing point : No data is available on the product itself.

Boiling point/boiling range : > 200 °C

Flash point : 100 °C

Flammability (solid, gas) : No data is available on the product itself.

Upper explosion limit / Upper

flammability limit

: No data is available on the product itself.

Lower explosion limit / Lower

flammability limit

: No data is available on the product itself.

Vapour pressure : < 0.001 kPa

Relative vapour density : No data is available on the product itself.

Relative density : 1.165 (25 °C)

Density : 1.165 g/cm3 (25 °C)

Solubility(ies)

Water solubility : practically insoluble

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-

octanol/water

: No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : No data is available on the product itself.

Viscosity

Viscosity, dynamic : 20,000 - 40,000 mPa.s (25 °C)

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH

Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 400001021216 2.0 25.02.2022 Date of first issue: 06.12.2017

Print Date 17.06.2022

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid None known.

10.6 Hazardous decomposition products

Hazardous decomposition

carbon dioxide products

Nitrogen oxides (NOx)

carbon monoxide

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product:

Acute toxicity estimate: > 2,000 mg/kg Acute oral toxicity

Method: Calculation method

: Acute toxicity estimate: > 2,000 mg/kg Acute dermal toxicity

Method: Calculation method

Components:

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

Acute oral toxicity LD50 (Rat, female): > 50 - 300 mg/kg

Method: OECD Test Guideline 423

Acute toxicity estimate: 50.005 mg/kg

Method: Calculation method

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg

Method: OECD Test Guideline 402

Assessment: The substance or mixture has no acute dermal

toxicity

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

: LD50 (Rat, male and female): 1,669 mg/kg Acute oral toxicity

Method: OECD Test Guideline 401

GLP: no

Assessment: The component/mixture is moderately toxic after

single ingestion.

2,4,6-tris(dimethylaminomethyl)phenol:

: LD50 (Rat, male and female): 2,169 mg/kg Acute oral toxicity

Method: OECD Test Guideline 401

Assessment: The component/mixture is minimally toxic after

single ingestion.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAI

Enriching lives through innovation

ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

Acute dermal toxicity : LD50 (Rat, male): > 1 ml/kg

Assessment: The substance or mixture has no acute dermal

toxicity

N,N,4-trimethylpiperazine-1-ethylamine:

Acute oral toxicity : LD50 (Rat, female): 200 - 2,000 mg/kg

Method: OECD Test Guideline 423

GLP: yes

Assessment: The component/mixture is toxic after single

ingestion.

Acute dermal toxicity : LD50 (Rabbit, male): 0.51 mL/kg bw

Assessment: The component/mixture is moderately toxic after

single contact with skin.

n-butyl acetate:

Acute oral toxicity : LD50 (Rat): > 8,800 mg/kg

LD50 (Mouse): 7,060 mg/kg

LD50 (Rabbit): 7,437 mg/kg

LD50 (Guinea pig): 4,700 mg/kg

LD50 (Rat, female): 10,760 mg/kg Method: OECD Test Guideline 423

Acute dermal toxicity : LD50 (Rabbit): > 17,600 mg/kg

LD50 (Rabbit, male and female): 14,112 mg/kg

Skin corrosion/irritation

Product:

Assessment : Not irritating when applied to human skin.

Components:

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

Species : human skin

Method : OECD Test Guideline 439

Result : No skin irritation

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species : Rabbit

Method : OECD Test Guideline 404
Result : Causes severe burns.

GLP : yes

2,4,6-tris(dimethylaminomethyl)phenol:

Species : Rabbit

Method : OECD Test Guideline 404

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

Result : Corrosive after 1 to 4 hours of exposure

Species : synthetic macromolecular bio-barrier

Method : OECD Test Guideline 435

Result : Corrosive after 1 to 4 hours of exposure

N,N,4-trimethylpiperazine-1-ethylamine:

Species : Rabbit

Assessment : Causes severe burns.

Method : OECD Test Guideline 404

Result : Extremely corrosive and destructive to tissue.

Serious eye damage/eye irritation

Product:

Species : Rabbit

Result : Mild eye irritation

Components:

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

Species : Bovine cornea

Method : OECD Test Guideline 437

Result : No eye irritation

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Assessment : Risk of serious damage to eyes. Result : Risk of serious damage to eyes.

GLP : no

2,4,6-tris(dimethylaminomethyl)phenol:

Species : Rabbit
Assessment : Corrosive
Method : Other guidelines
Result : Corrosive

N,N,4-trimethylpiperazine-1-ethylamine:

Result : Corrosive

Respiratory or skin sensitisation

Product:

Result : May cause sensitisation by skin contact.

Components:

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

Test Type : Maximisation Test

Exposure routes : Skin Species : Guinea pig

Method : OECD Test Guideline 406

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® RAPID HARDENER

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 28.09.2021

 2.0
 25.02.2022
 400001021216
 Date of first issue: 06.12.2017

Print Date 17.06.2022

Result : Does not cause skin sensitisation.

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Test Type : Maximisation Test

Exposure routes : Skin

Species : Guinea pig

Method : OECD Test Guideline 406

Result : The product is a skin sensitiser, sub-category 1B.

GLP : yes

2,4,6-tris(dimethylaminomethyl)phenol:

Exposure routes : Skin Species : Guinea pig

Method : OECD Test Guideline 406
Result : Does not cause skin sensitisation.

N,N,4-trimethylpiperazine-1-ethylamine:

Result : Did not cause sensitisation on laboratory animals.

n-butyl acetate:

Exposure routes : Skin Species : Guinea pig

Result : Does not cause skin sensitisation.

Germ cell mutagenicity

Components:

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

Genotoxicity in vitro : Test Type: Ames test

Test system: Salmonella tryphimurium and E. coli

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

GLP: yes

Test Type: gene mutation test Test system: mouse lymphoma cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 490

Result: negative

Test system: Human lymphocytes

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 487

Result: negative

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Genotoxicity in vitro : Test Type: in vitro assay

Test system: Human lymphocytes

Metabolic activation: with and without metabolic activation

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 28.09.2021

 2.0
 25.02.2022
 400001021216
 Date of first issue: 06.12.2017

Print Date 17.06.2022

Method: OECD Test Guideline 487

Result: negative GLP: yes

Test Type: reverse mutation assay Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Test Type: In vitro mammalian cell gene mutation test

Test system: mouse lymphoma cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

GLP: yes

Test Type: reverse mutation assay

Test system: Salmonella tryphimurium and E. coli

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

2,4,6-tris(dimethylaminomethyl)phenol:

Genotoxicity in vitro : Concentration: 5000 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Concentration: 2500 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

N,N,4-trimethylpiperazine-1-ethylamine:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test

Test system: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

GLP: yes

Test Type: reverse mutation assay

Test system: Salmonella tryphimurium and E. coli

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

GLP: yes

Test Type: Chromosome aberration test in vitro

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

Test system: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

GLP: yes

Metabolic activation: with and without metabolic activation

Result: negative

Genotoxicity in vivo : Test Type: In vivo micronucleus test

Species: Mouse (male and female)

Cell type: Bone marrow

Application Route: Intraperitoneal injection

Dose: 175/350/560 mg/kg bw /day

Result: negative

Remarks: Information given is based on data obtained from

similar substances.

Carcinogenicity

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species : Mouse, male Application Route : Dermal Exposure time : 20 month(s)

Dose : 1.25/56.3 mg/animal

Frequency of Treatment : 3 daily

NOAEL : >= 56.3 mg/kg body weight

Result : negative

Remarks : Information given is based on data obtained from similar

substances.

Reproductive toxicity

Components:

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

Effects on fertility : Species: Rat, male and female

Dose: 50, 100, 150 mg/kg

General Toxicity - Parent: NOAEL: 50 mg/kg body weight General Toxicity F1: NOAEL: 50 mg/kg body weight

Method: OECD Test Guideline 421

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Effects on fertility : Test Type: OECD Test Guideline 422

Species: Rat, male and female

Application Route: Oral

Dose: 5, 15 and 50 mg/kg bw/d

General Toxicity - Parent: NOAEL: 15 mg/kg body weight General Toxicity F1: NOAEL: 15 mg/kg body weight

Method: OECD Test Guideline 422

Result: Animal testing did not show any effects on fertility.

GLP: yes

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

Effects on foetal

: Species: Rat, male and female

development

Application Route: Oral

Dose: 5, 15 and 50 mg/kg bw/d

General Toxicity Maternal: NOAEL: 15 mg/kg body weight

Method: OECD Test Guideline 422

Result: Not classified

GLP: yes

Reproductive toxicity -

No evidence of adverse effects on sexual function and fertility,

Assessment

or on development, based on animal experiments.

2,4,6-tris(dimethylaminomethyl)phenol:

Effects on fertility : Species: Rat, male and female

Application Route: Oral

Method: OECD Test Guideline 422

Remarks: No significant adverse effects were reported

N,N,4-trimethylpiperazine-1-ethylamine:

Effects on fertility : Test Type: OECD Test Guideline 422

Species: Rat, male and female Dose: 0, 10, 25, 50 mg/kg

Frequency of Treatment: 7 days/week

General Toxicity - Parent: NOAEL: 50 mg/kg body weight General Toxicity F1: NOAEL: 50 mg/kg body weight

Fertility: NOAEL: 50 mg/kg body weight Method: OECD Test Guideline 422

Result: negative

n-butyl acetate:

Effects on fertility : Species: Rat, male and female

Fertility: NOAEC Mating/Fertility: 2,000 ppm

Method: OECD Test Guideline 416

Effects on foetal

development

Species: Rat, male and female Strain: Sprague-Dawley

Application Route: Inhalation

Developmental Toxicity: NOAEC Parent: 1,500 ppm

Method: OECD Test Guideline 414

Result: No effects on fertility and early embryonic

development were detected.

STOT - single exposure

Components:

n-butyl acetate:

Exposure routes : Inhalation
Target Organs : Narcotic effects

Assessment : May cause drowsiness or dizziness.

STOT - repeated exposure

No data available

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 28.09.2021

 2.0
 25.02.2022
 400001021216
 Date of first issue: 06.12.2017

Print Date 17.06.2022

Repeated dose toxicity

Components:

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

Species : Rat, male and female

NOAEL : 60 mg/kg Application Route : Oral

Dose : 20, 60, 180 mg/kg

Method : OECD Test Guideline 407

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species : Rat, male and female

NOEC : 550 mg/m3
Application Route : Inhalation
Test atmosphere : vapour
Exposure time : 3 w 6 h
Number of exposures : 5 d/w
Dose : 550 mg/m3

Method : Subchronic toxicity

Remarks : Based on data from similar materials

Species : Mouse, male

NOAEL : >= 56.3 mg/kg/d

Application Route : Skin contact

Number of exposures : 3 d

Method : Chronic toxicity

Remarks : Based on data from similar materials

Species : Rat, male and female

NOAEL : 1000 ppm Application Route : Oral Exposure time : 90 d

Method : OECD Test Guideline 408

Remarks : Based on data from similar materials

2,4,6-tris(dimethylaminomethyl)phenol:

Species : Rat, male and female

NOEL : 15 mg/kg Application Route : Ingestion Exposure time : 1,032 h Number of exposures : 7 d

Method : Subacute toxicity

N,N,4-trimethylpiperazine-1-ethylamine:

Species : Rat, male and female

NOAEL : 50 mg/kg Application Route : Oral

Exposure time : 6 - 10 weeks Number of exposures : 7 days/week

Dose : 0, 10, 25, 50mg/kg bw/day Method : OECD Test Guideline 422

GLP : yes

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAI

Enriching lives through innovation

ARALDITE® RAPID HARDENER

Version SDS Number: Revision Date: Date of last issue: 28.09.2021 400001021216 2.0 25.02.2022 Date of first issue: 06.12.2017

Print Date 17.06.2022

n-butyl acetate:

Rat, male and female Species

NOAEL 2.4 mg/l Application Route : Inhalation Test atmosphere vapour

Aspiration toxicity

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment The substance/mixture does not contain components

> considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

Toxicity to fish : LC50 (Danio rerio (zebra fish)): 5.7 mg/l

> Exposure time: 96 h Test Type: semi-static test

Method: OECD Test Guideline 203

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 0.76 mg/l

Exposure time: 48 h Test Type: static test

Method: OECD Test Guideline 202

Toxicity to algae/aquatic

plants

EC50 (Pseudokirchneriella subcapitata (green algae)): 3.11

mg/l

Exposure time: 96 h Test Type: static test

Method: OECD Test Guideline 201

GLP: yes

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 28.09.2021

 2.0
 25.02.2022
 400001021216
 Date of first issue: 06.12.2017

Print Date 17.06.2022

M-Factor (Acute aquatic

toxicity)

: 1

M-Factor (Chronic aquatic

toxicity)

: 1

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l

Exposure time: 96 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 203

GLP: yes

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 9.2 mg/l

Exposure time: 48 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 202

GLP: yes

Toxicity to algae/aquatic

plants

ErC50 (Selenastrum capricornutum (green algae)): 21 mg/l

Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201

GLP: yes

NOEC (Selenastrum capricornutum (green algae)): 5.7 mg/l

Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201

GLP: yes

Toxicity to microorganisms : EC50 (Pseudomonas putida): 181 mg/l

Exposure time: 16 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: DIN 38 412 Part 8

GLP: no

2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): 175 mg/l

Exposure time: 96 h Test Type: static test

Test substance: Fresh water

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

Toxicity to daphnia and other :

aquatic invertebrates

LC50 (Palaeomonetes vulgaris (Grass shrimp)): 718 mg/l

End point: mortality

Exposure time: 96 h
Test Type: static test
Analytical monitoring: no
Test substance: Marine water

Toxicity to algae/aquatic

plants

ErC50 (Desmodesmus subspicatus (green algae)): 84 mg/l

Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water

Method: OECD Test Guideline 201

NOEC (Desmodesmus subspicatus (green algae)): 6.25 mg/l

Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201

N,N,4-trimethylpiperazine-1-ethylamine:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 29 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 66 mg/l

Exposure time: 48 h Test Type: static test

Method: OECD Test Guideline 202

Toxicity to algae/aquatic

plants

EC50 (Pseudokirchneriella subcapitata (algae)): 29 mg/l

Exposure time: 72 h

Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (algae)): 3.2 mg/l

Exposure time: 72 h

Method: OECD Test Guideline 201

Toxicity to microorganisms : EC50 (activated sludge): > 1,000 mg/l

Exposure time: 3 h
Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 209

GLP: yes

Ecotoxicology Assessment

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

n-butyl acetate:

Toxicity to fish : EC50 (Menidia beryllina (Silverside)): 185 mg/l

Exposure time: 96 h

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH

Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Revision Date: SDS Number: Version Date of last issue: 28.09.2021 400001021216 2.0 25.02.2022 Date of first issue: 06.12.2017

Print Date 17.06.2022

LC50 (Pimephales promelas (fathead minnow)): 18 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Toxicity to daphnia and other :

aquatic invertebrates

EC50: 205 mg/l Exposure time: 24 h

EC50: 44 mg/l Exposure time: 48 h

Method: OECD Test Guideline 202

Toxicity to algae/aquatic

plants

EC50 (Desmodesmus subspicatus (green algae)): 674.7 mg/l

Exposure time: 72 h

Toxicity to microorganisms IC0: 1,200 mg/l

Exposure time: 24 h

12.2 Persistence and degradability

Components:

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

Biodegradability Test Type: aerobic

> Inoculum: activated sludge Concentration: 38.2 mg/l Result: Not biodegradable Biodegradation: < 10 % Exposure time: 28 d

Method: OECD Test Guideline 301A

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Biodegradability Test Type: aerobic

Result: Readily biodegradable.

Biodegradation: 100 %

Related to: Dissolved organic carbon (DOC)

Exposure time: 28 d

Method: OECD Test Guideline 301A

GLP: yes

2,4,6-tris(dimethylaminomethyl)phenol:

Biodegradability Test Type: aerobic

Inoculum: activated sludge, non-adapted

Concentration: 2 mg/l Result: Not biodegradable Biodegradation: 4 % Exposure time: 28 d

Method: OECD Test Guideline 301D

N,N,4-trimethylpiperazine-1-ethylamine:

Biodegradability Test Type: aerobic

> Inoculum: activated sludge Result: Not readily biodegradable.

Biodegradation: 0 %

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

Exposure time: 28 d

Method: OECD Test Guideline 301B

n-butyl acetate:

Biodegradability : Result: Readily biodegradable.

Biodegradation: 98 % Exposure time: 28 d

12.3 Bioaccumulative potential

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Partition coefficient: n- : log Pow: -0.56 (25 °C)

octanol/water pH: 11.6

Method: OECD Test Guideline 107

2,4,6-tris(dimethylaminomethyl)phenol:

Partition coefficient: n- \cdot Pow: >= 0.219 (21.5 °C) octanol/water \cdot log Pow: -0.66 (21.5 °C)

Method: OPPTS 830.7550

N,N,4-trimethylpiperazine-1-ethylamine:

Partition coefficient: n- : log Pow: -0.591 (21 °C)

octanol/water pH: 9.6

n-butyl acetate:

Bioaccumulation : Bioconcentration factor (BCF): 4 - 14

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components

considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

12.7 Other adverse effects

Product:

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

Additional ecological

information

: An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Dispose of contents and container in accordance with all local,

regional, national and international regulations.

Do not dispose of waste into sewer.

Do not contaminate ponds, waterways or ditches with

chemical or used container.

Contaminated packaging : Empty remaining contents.

Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

 ADR
 : UN 3082

 RID
 : UN 3082

 IMDG
 : UN 3082

 IATA
 : UN 3082

14.2 UN proper shipping name

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(TRIETHYLENEGLYCOL-DIMERCAPTANE)

RID : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(TRIETHYLENEGLYCOL-DIMERCAPTANE)

IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(TRIETHYLENEGLYCOL-DIMERCAPTANE)

IATA : Environmentally hazardous substance, liquid, n.o.s.

(TRIETHYLENEGLYCOL-DIMERCAPTANE)

14.3 Transport hazard class(es)

 ADR
 : 9

 RID
 : 9

 IMDG
 : 9

 IATA
 : 9

14.4 Packing group

ADR

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

Packing group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9
Tunnel restriction code : (-)

RID

Packing group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9

IMDG

Packing group : III
Labels : 9
EmS Code : F-A, S-F

IATA (Cargo)

Packing instruction (cargo : 964

aircraft)

Packing instruction (LQ) : Y964
Packing group : III

Labels : Miscellaneous

IATA (Passenger)

Packing instruction : 964

(passenger aircraft)

Packing instruction (LQ) : Y964
Packing group : III

Labels : Miscellaneous

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

RID

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation : Not applicable

(Annex XIV)

REACH - Candidate List of Substances of Very High : This product does not contain

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

Concern for Authorisation (Article 59). substances of very high concern

(Regulation (EC) No

1907/2006 (REACH), Article 57).

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2 ENVIRONMENTAL

HAZARDS

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL : This product contains one or several components that are not

on the Canadian DSL nor NDSL.

AIIC : On the inventory, or in compliance with the inventory

NZIoC : Not in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : Not in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : On or in compliance with the active portion of the TSCA

inventory

Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

SECTION 16: Other information

Full text of H-Statements

H226 : Flammable liquid and vapour.

H301 : Toxic if swallowed. H302 : Harmful if swallowed.

H312 : Harmful in contact with skin.

H314 : Causes severe skin burns and eye damage. H317 : May cause an allergic skin reaction.

H318 : Causes serious eye damage. H336 : May cause drowsiness or dizziness.

H400 : Very toxic to aquatic life.

H410 : Very toxic to aquatic life with long lasting effects.H412 : Harmful to aquatic life with long lasting effects.

EUH066 : Repeated exposure may cause skin dryness or cracking.

Full text of other abbreviations

Acute Tox. : Acute toxicity

Aquatic Acute : Short-term (acute) aquatic hazard
Aquatic Chronic : Long-term (chronic) aquatic hazard

Eye Dam. : Serious eye damage Flam. Liq. : Flammable liquids Skin Corr. : Skin corrosion Skin Sens. : Skin sensitisation

STOT SE : Specific target organ toxicity - single exposure

2019/1831/EU : Europe. Commission Directive 2019/1831/EU establishing a

fifth list of indicative occupational exposure limit values

GB EH40 : UK. EH40 WEL - Workplace Exposure Limits

2019/1831/EU / TWA : Limit Value - eight hours 2019/1831/EU / STEL : Short term exposure limit

GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL : Short-term exposure limit (15-minute reference period)

Further information

Classification of the mixture:

Classification procedure:

Eye Irrit. 2 H319 Based on product data or assessment Skin Sens. 1 H317 Based on product data or assessment

Aquatic Chronic 2 H411 Calculation method

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



ARALDITE® RAPID HARDENER

Version Revision Date: SDS Number: Date of last issue: 28.09.2021 2.0 25.02.2022 400001021216 Date of first issue: 06.12.2017

Print Date 17.06.2022

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

The trademarks above are the property of Huntsman Corporation or an affiliate thereof.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.