

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version 1.1 Revision Date: 26.01.2021 SDS Number: 400001021207 Date of last issue: 05.02.2019
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Print Date 20.10.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® CRYSTAL RESIN

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Epoxy constituents

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40
E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2 H315: Causes skin irritation.
Eye irritation, Category 2 H319: Causes serious eye irritation.
Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2 H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version 1.1 Revision Date: 26.01.2021 SDS Number: 400001021207 Date of last issue: 05.02.2019
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Print Date 20.10.2021

Hazard pictograms :



Signal word : Warning

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P391 Collect spillage.

Hazardous components which must be listed on the label:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy)methyl)oxirane

2.3 Other hazards

This substance/mixture contains components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB).

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

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Version 1.1 Revision Date: 26.01.2021 SDS Number: 400001021207 Date of last issue: 05.02.2019
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Print Date 20.10.2021

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3 216-823-5 603-073-00-2 01-2119456619-26	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411 specific concentration limit Skin Irrit. 2; H315 >= 5 % Eye Irrit. 2; H319 >= 5 %	>= 70 - < 90
Reaction mass of 2,2'-[methylenebis(2, ,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4, ,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2,ylmethoxy)benzyl]phenoxy}methyl)oxirane,	- - 01-2119454392-40	Skin Irrit. 2; H315 Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 2.5 - < 10
Terphenyl, hydrogenated	61788-32-7 262-967-7 01-2119488183-33	Aquatic Chronic 4; H413	>= 2.5 - < 10

For explanation of abbreviations see section 16.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing
If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Avoid inhalation, ingestion and contact with skin and eyes.
No action shall be taken involving any personal risk or without suitable training.
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 05.02.2019
1.1	26.01.2021	400001021207	Date of first issue: 05.02.2019

Print Date 20.10.2021

- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version	Revision Date:	SDS Number:	Date of last issue:
1.1	26.01.2021	400001021207	05.02.2019
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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons.
Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version 1.1 Revision Date: 26.01.2021 SDS Number: 400001021207 Date of last issue: 05.02.2019
Date of first issue: 05.02.2019

Print Date 20.10.2021

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Further information on storage stability : Stable under normal conditions.

Recommended storage temperature : 2 - 40 °C

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Terphenyl, hydrogenated	61788-32-7	TWA	2 ppm 19 mg/m ³	2017/164/EU
Further information	Indicative			
		STEL	5 ppm 48 mg/m ³	2017/164/EU
Further information	Indicative			
		TWA	2 ppm 19 mg/m ³	GB EH40
		STEL	5 ppm 48 mg/m ³	GB EH40

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Workers	Inhalation	Long-term systemic effects	4.93 mg/m ³
	Workers	Dermal	Long-term systemic effects	0.75 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	0.87 mg/m ³
	Consumers	Dermal	Long-term systemic effects	0.0893 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	0.5 mg/kg bw/day
Terphenyl, hydrogenated	Workers	Inhalation	Long-term systemic effects	8.38 mg/m ³

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

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ARALDITE® CRYSTAL RESINVersion
1.1Revision Date:
26.01.2021SDS Number:
400001021207Date of last issue: 05.02.2019
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Print Date 20.10.2021

	Workers	Inhalation	Long-term local effects	83.8 mg/m ³
	Workers	Dermal	Long-term systemic effects	46.3 mg/kg
	Workers	Dermal	Long-term local effects	0.2 mg/m ³
	Consumers	Inhalation	Long-term systemic effects	2.5 mg/m ³
	Consumers	Inhalation	Long-term local effects	25 mg/m ³
	Consumers	Dermal	Long-term systemic effects	27.8 mg/kg
	Consumers	Dermal	Long-term local effects	1.23 mg/m ³
	Consumers	Oral	Long-term systemic effects	0.3 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Fresh water	0.006 mg/l
Remarks:	Assessment Factors	
	Marine water	0.001 mg/l
	Assessment Factors	
	Fresh water sediment	0.341 mg/kg dry weight (d.w.)
	Equilibrium method	
	Marine sediment	0.034 mg/kg dry weight (d.w.)
	Equilibrium method	
	Soil	0.065 mg/kg dry weight (d.w.)
	Equilibrium method	
	Sewage treatment plant	10 mg/l
	Assessment Factors	
	Secondary Poisoning	11 mg/kg
Terphenyl, hydrogenated	Fresh water	0 mg/l
	Marine water	0 mg/l
	Intermittent use/release	0.001 mg/l
	Sewage treatment plant	10.3 mg/l
	Fresh water sediment	3.16 mg/kg
	Marine sediment	0.316 mg/kg
	Soil	0.631 mg/kg

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

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ARALDITE® CRYSTAL RESIN

Version 1.1 Revision Date: 26.01.2021 SDS Number: 400001021207 Date of last issue: 05.02.2019
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Print Date 20.10.2021

	Secondary Poisoning	2.22 mg/kg
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8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. Equipment should conform to EN 14387

Filter type : Combined particulates and organic vapour type (A-P)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid

Colour : colourless

Odour : slight

Odour Threshold : No data is available on the product itself.

pH : substance/mixture is non-soluble (in water)

Melting point/freezing point : No data is available on the product itself.
: > 200 °C

Flash point : 176 °C
Method: Pensky-Martens closed cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Burning rate : No data is available on the product itself.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

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Version 1.1 Revision Date: 26.01.2021 SDS Number: 400001021207 Date of last issue: 05.02.2019
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Print Date 20.10.2021

Upper explosion limit / Upper flammability limit : No data is available on the product itself.

Lower explosion limit / Lower flammability limit : No data is available on the product itself.

Vapour pressure : No data is available on the product itself.

Relative vapour density : No data is available on the product itself.

Relative density : No data is available on the product itself.

Density : 1.15 g/cm³

Solubility(ies)
Water solubility : practically insoluble (20 °C)

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-octanol/water : No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : > 200 °C

Viscosity
Viscosity, dynamic : 18,000 - 45,000 mPa.s (25 °C)

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 05.02.2019
1.1	26.01.2021	400001021207	Date of first issue: 05.02.2019

Print Date 20.10.2021

Materials to avoid : None known.

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity
Remarks: No mortality observed at this dose.

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy}methyl)oxirane

:
Acute oral toxicity : LD50 (Rat, male and female): > 5,000 mg/kg
Method: OECD Test Guideline 401

Terphenyl, hydrogenated:

Acute oral toxicity : LD50 (Rat, male and female): > 10,000 mg/kg
Method: OECD Test Guideline 401

Components:

Terphenyl, hydrogenated:

Acute inhalation toxicity : LC50 (Rat, male and female): > 4.7 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
GLP: yes
Assessment: The substance or mixture has no acute inhalation toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version 1.1 Revision Date: 26.01.2021 SDS Number: 400001021207 Date of last issue: 05.02.2019
Date of first issue: 05.02.2019

Print Date 20.10.2021

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:

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

Terphenyl, hydrogenated:

Acute dermal toxicity : LD50 (Rabbit, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
GLP: no
Assessment: The substance or mixture has no acute dermal toxicity

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Exposure time: 4 h

Assessment: Irritating to skin.

Method: OECD Test Guideline 404

Result: Irritating to skin.

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy}methyl)oxirane

:

Species: Rabbit

Method: OECD Test Guideline 404

Result: Irritating to skin.

Terphenyl, hydrogenated:

Species: Rabbit

Exposure time: 24 h

Method: Other guidelines

Result: No skin irritation

Serious eye damage/eye irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Assessment: Irritating to eyes.

Method: OECD Test Guideline 405

Result: Irritating to eyes.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 05.02.2019
1.1	26.01.2021	400001021207	Date of first issue: 05.02.2019

Print Date 20.10.2021

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:

Species: Rabbit
Method: OECD Test Guideline 405
Result: No eye irritation

Terphenyl, hydrogenated:

Species: Rabbit
Method: Draize Test
Result: No eye irritation
GLP: no

Respiratory or skin sensitisation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Test Type: Local lymph node assay (LLNA)

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: The product is a skin sensitiser, sub-category 1B.

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy}methyl)oxirane

:

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: May cause sensitisation by skin contact.

Terphenyl, hydrogenated:

Exposure routes: Skin

Species: Humans

Method: Patch Test 24 Hrs.

Result: Does not cause skin sensitisation.

Components:

Terphenyl, hydrogenated:

Assessment: Does not cause skin sensitisation.

Germ cell mutagenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test

Test system: mouse lymphoma cells

Metabolic activation: without metabolic activation

Result: positive

: Test Type: reverse mutation assay

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version 1.1 Revision Date: 26.01.2021 SDS Number: 400001021207 Date of last issue: 05.02.2019
Date of first issue: 05.02.2019

Print Date 20.10.2021

Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay)
Result: negative

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy)methyl)oxirane

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

: Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: positive

: Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

Terphenyl, hydrogenated:
Genotoxicity in vitro

: Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 482
Result: negative

: Test Type: Ames test
Metabolic activation: with and without metabolic activation
Result: negative

: Metabolic activation: with and without metabolic activation
Method: In vitro mammalian cell gene mutation test
Result: negative

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vivo : Test Type: in vivo assay
Test species: Mouse (male)
Cell type: Germ
Application Route: Oral
Dose: 3333, 10000 mg/kg
Result: negative

Test Type: gene mutation test
Test species: Rat (male)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 05.02.2019
1.1	26.01.2021	400001021207	Date of first issue: 05.02.2019

Print Date 20.10.2021

Cell type: Somatic
Application Route: Oral
Dose: 50,250,500,1000 mg/kg bw/day
Method: OECD Test Guideline 488
Result: negative

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy}methyl)oxirane

:
Genotoxicity in vivo : Cell type: Somatic
Application Route: Oral
Exposure time: 48 h
Dose: 2000 mg/kg
Method: OECD Test Guideline 474
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 2000 mg/kg
Method: OECD Test Guideline 486
Result: negative

Terphenyl, hydrogenated:
Genotoxicity in vivo : Test species: Rat
Cell type: Bone marrow
Dose: 250, 1250, 2500 mg/kg bw
Method: OECD Test Guideline 475
Result: negative

Germ cell mutagenicity-
Assessment : No data available

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male
Application Route: Oral
Exposure time: 24 month(s)
Dose: 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment: 7 days/week
No observed adverse effect level: 15 mg/kg bw/day
Method: OECD Test Guideline 453
Result: negative
Target Organs: Digestive organs

Species: Mouse, male
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0, 0.1, 10, 100 mg/kg bw/day

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version 1.1 Revision Date: 26.01.2021 SDS Number: 400001021207 Date of last issue: 05.02.2019
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Print Date 20.10.2021

Frequency of Treatment: 3 days/week
No-observed-effect level: 0.1 mg/kg body weight
Method: OECD Test Guideline 453
Result: negative
Target Organs: Digestive organs

Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0.1, 100, 1000 mg/kg bw/day
Frequency of Treatment: 5 days/week
No-observed-effect level: 100 mg/kg body weight
Method: OECD Test Guideline 453
Result: negative

Species: Rat, female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment: 7 days/week
No observed adverse effect level: 100 mg/kg bw/day
Method: OECD Test Guideline 453
Result: negative
Target Organs: Digestive organs

Species: Rat, females
Application Route: Oral
Exposure time: 24 month(s)
Dose: 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment: 7 days/week
No-observed-effect level: 2 mg/kg bw/day
Method: OECD Test Guideline 453
Result: negative
Target Organs: Digestive organs

Carcinogenicity - Assessment : No data available

Reproductive toxicity

Components:

2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: 0, 50, 180, 540 or 750 milligram per kilogram
Duration of Single Treatment: 238 d
Frequency of Treatment: 1 daily
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight
General Toxicity F1: No-observed-effect level: 750 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

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ARALDITE® CRYSTAL RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 05.02.2019
1.1	26.01.2021	400001021207	Date of first issue: 05.02.2019

Print Date 20.10.2021

development were detected.

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy)methyl)oxirane

:

Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Terphenyl, hydrogenated:

Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Frequency of Treatment: 7 days/week
General Toxicity - Parent: No observed adverse effect level: 1,000 ppm
General Toxicity F1: No observed adverse effect level: 1,000 ppm
Method: OECD Test Guideline 416
Result: Animal testing did not show any effects on fertility.
GLP: yes

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal development

: Species: Rabbit, female
Application Route: Dermal
Dose: 0, 30, 100 or 300 milligram per kilogram
Duration of Single Treatment: 28 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Developmental Toxicity: No observed adverse effect level: 300 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rabbit, female
Application Route: Oral
Dose: 0, 20, 60 or 180 milligram per kilogram
Duration of Single Treatment: 13 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Developmental Toxicity: No observed adverse effect level: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rat, female

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 05.02.2019
1.1	26.01.2021	400001021207	Date of first issue: 05.02.2019

Print Date 20.10.2021

Application Route: Oral
Dose: 0, 60, 180 and 540 milligram per kilogram
Duration of Single Treatment: 10 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: No observed adverse effect level:
180 mg/kg body weight
Developmental Toxicity: No observed adverse effect level: >
540 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy)methyl)oxirane

:

Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level:
30 mg/kg body weight
Result: No teratogenic effects

Terphenyl, hydrogenated:

Species: Rat, female
Application Route: Oral
Dose: 125, 500, 1500 mg/kg bw/d
Frequency of Treatment: 1 daily
General Toxicity Maternal: No observed adverse effect level:
125 mg/kg body weight
Embryo-foetal toxicity: No observed adverse effect level: 500
mg/kg body weight
Method: OECD Test Guideline 414
GLP: yes

Components:

Terphenyl, hydrogenated:
Reproductive toxicity -
Assessment

: No evidence of adverse effects on sexual function and fertility,
or on development, based on animal experiments.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: oral (gavage)
Exposure time: 14 Weeks Number of exposures: 7 d
Dose: 0, 50, 250, 1000 mg/kg/day

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 05.02.2019
1.1	26.01.2021	400001021207	Date of first issue: 05.02.2019

Print Date 20.10.2021

Method: OECD Test Guideline 408

Species: Rat, male and female
NOAEL: ≥ 10 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks Number of exposures: 5 d
Dose: 0, 10, 100, 1000 mg/kg/day
Method: OECD Test Guideline 411

Species: Mouse, male
NOAEL: 100 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks Number of exposures: 3 d
Dose: 0, 1, 10, 100 mg/kg/day
Method: OECD Test Guideline 411

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-((2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy)methyl)oxirane

:

Species: Rat, male and female
NOAEL: 250 mg/kg
Application Route: Ingestion
Exposure time: 13 Weeks Number of exposures: 7 d
Method: Subchronic toxicity

Terphenyl, hydrogenated:
Species: Rat, male and female
NOAEL: 12 mg/kg
LOAEL: 120 mg/kg
Application Route: oral (feed)
Exposure time: 14 weeks Number of exposures: 7 days/week
Method: OECD Test Guideline 408

Species: Rat, male and female
NOAEL: 0.1 mg/l
LOAEL: 0.5 mg/l
Application Route: Inhalation
Exposure time: 90 days Number of exposures: 6 hours/day, 5 days/week (67 n
Dose: 0, 10, 100, 500 mg/m³
Method: OECD Test Guideline 413

Species: Rabbit, male and female
NOAEL: 2,000 mg/kg
Application Route: Dermal
Exposure time: 21 days Number of exposures: 6 hours/day, 5 days/week
Dose: 125, 500, 2000 mg/kg bw/d
Method: Subacute toxicity
Target Organs: Skin

Components:

Terphenyl, hydrogenated:
Repeated dose toxicity - Assessment : No adverse effect has been observed in chronic toxicity tests.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 05.02.2019
1.1	26.01.2021	400001021207	Date of first issue: 05.02.2019

Print Date 20.10.2021

Aspiration toxicity

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version 1.1 Revision Date: 26.01.2021 SDS Number: 400001021207 Date of last issue: 05.02.2019
Date of first issue: 05.02.2019

Print Date 20.10.2021

- Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1.8 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202
- Toxicity to algae/aquatic plants : EC50 : 11 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009
- NOEC : 4.2 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009
- Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
- Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0.3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211
- Ecotoxicology Assessment
Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.
- Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy)methyl)oxirane
:
- Toxicity to fish : LC50 (Fish): 2.54 mg/l
Exposure time: 96 h
Method: Calculation method
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.55 mg/l
Exposure time: 48 h
Method: Calculation method
- Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): 1.8 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version 1.1 Revision Date: 26.01.2021 SDS Number: 400001021207 Date of last issue: 05.02.2019
Date of first issue: 05.02.2019

Print Date 20.10.2021

- Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
- Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0.3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211
Remarks: Information given is based on data obtained from similar substances.
- Terphenyl, hydrogenated:
Toxicity to fish : LC50 : > 100 mg/l
Exposure time: 96 h
- Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): 56 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 201
- Toxicity to microorganisms : NOEC (activated sludge): 103 mg/l
Exposure time: 3 h
Test Type: static test
Method: OECD Test Guideline 209
GLP: yes
- Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOELR: < 1 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Method: OECD Test Guideline 211
GLP: yes
- Ecotoxicology Assessment
Acute aquatic toxicity : This product has no known ecotoxicological effects.
- Chronic aquatic toxicity : May cause long lasting harmful effects to aquatic life.

12.2 Persistence and degradability

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

- Biodegradability : Test Type: aerobic
Inoculum: activated sludge, non-adapted
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

- Stability in water : Degradation half life (DT50): 4.83 d (25 °C)
pH: 4

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 05.02.2019
1.1	26.01.2021	400001021207	Date of first issue: 05.02.2019

Print Date 20.10.2021

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life (DT50): 7.1 d (25 °C)

pH: 9

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life (DT50): 3.58 d (25 °C)

pH: 7

Method: OECD Test Guideline 111

Remarks: Fresh water

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy}methyl)oxirane

:

Biodegradability : Inoculum: activated sludge
Concentration: 3 mg/l
Result: Not biodegradable
Biodegradation: ca. 0 %
Exposure time: 28 d
Method: Directive 67/548/EEC Annex V, C.4.E.

12.3 Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 3.242 (25 °C)
pH: 7.1
Method: OECD Test Guideline 117

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy}methyl)oxirane

:

Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): 150
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 2.7 - 3.6
Method: OECD Test Guideline 117

Terphenyl, hydrogenated:
Partition coefficient: n-octanol/water : log Pow: 6.5

12.4 Mobility in soil

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Distribution among : Koc: 445

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 05.02.2019
1.1	26.01.2021	400001021207	Date of first issue: 05.02.2019

Print Date 20.10.2021

environmental compartments

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy)methyl}oxirane

:

Distribution among environmental compartments : Koc: 4460
Method: OECD Test Guideline 121

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB)..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
Dispose of as hazardous waste in compliance with local and national regulations.
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

IATA

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version 1.1 Revision Date: 26.01.2021 SDS Number: 400001021207 Date of last issue: 05.02.2019
Date of first issue: 05.02.2019

Print Date 20.10.2021

14.1 UN number or ID number : UN 3082

14.2 UN proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(BISPHENOL A EPOXY RESIN)

14.3 Transport hazard class(es) : 9

14.4 Packing group : III

Labels : Miscellaneous

Packing instruction (cargo aircraft) : 964

Packing instruction (passenger aircraft) : 964

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

IMDG

14.1 UN number or ID number : UN 3082

14.2 UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL A EPOXY RESIN)

14.3 Transport hazard class(es) : 9

14.4 Packing group : III

Labels : 9

EmS Code : F-A, S-F

14.5 Environmental hazards

Marine pollutant : yes

ADR

14.1 UN number or ID number : UN 3082

14.2 UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL A EPOXY RESIN)

14.3 Transport hazard class(es) : 9

14.4 Packing group : III

Labels : 9

14.5 Environmental hazards

Environmentally hazardous : yes

RID

14.1 UN number or ID number : UN 3082

14.2 UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL A EPOXY RESIN)

14.3 Transport hazard : 9

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version 1.1 Revision Date: 26.01.2021 SDS Number: 400001021207 Date of last issue: 05.02.2019
Date of first issue: 05.02.2019

Print Date 20.10.2021

class(es)

14.4 Packing group : III

Labels : 9

14.5 Environmental hazards

Environmentally hazardous : yes

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : Terphenyl, hydrogenated

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2 ENVIRONMENTAL HAZARDS

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

AIIC : On the inventory, or in compliance with the inventory

NZIoC : Not in compliance with the inventory

ENCS : Not in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 05.02.2019
1.1	26.01.2021	400001021207	Date of first issue: 05.02.2019

Print Date 20.10.2021

TSCA : All substances listed as active on the TSCA inventory

Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H315 : Causes skin irritation.
H317 : May cause an allergic skin reaction.
H319 : Causes serious eye irritation.
H411 : Toxic to aquatic life with long lasting effects.
H413 : May cause long lasting harmful effects to aquatic life.

Full text of other abbreviations

Aquatic Chronic : Long-term (chronic) aquatic hazard
Eye Irrit. : Eye irritation
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation
2017/164/EU : Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values
GB EH40 : UK. EH40 WEL - Workplace Exposure Limits
2017/164/EU / STEL : Short term exposure limit
2017/164/EU / TWA : Limit Value - eight hours
GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL : Short-term exposure limit (15-minute reference period)

Further information

Classification of the mixture:

Skin Irrit. 2	H315
Eye Irrit. 2	H319
Skin Sens. 1	H317
Aquatic Chronic 2	H411

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method

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SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 05.02.2019
1.1	26.01.2021	400001021207	Date of first issue: 05.02.2019

Print Date 20.10.2021

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

The trademarks above are the property of Huntsman Corporation or an affiliate thereof.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 13.08.2019
2.0	26.12.2020	400001021208	Date of first issue: 25.07.2018

Print Date 20.10.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® CRYSTAL HARDENER

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Hardener

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard, Category 3 H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006


HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL HARDENER

Version 2.0 Revision Date: 26.12.2020 SDS Number: 400001021208 Date of last issue: 13.08.2019
Date of first issue: 25.07.2018

Print Date 20.10.2021

Hazard pictograms	:		
Signal word	:	Warning	
Hazard statements	:	H317 H412	May cause an allergic skin reaction. Harmful to aquatic life with long lasting effects.
Precautionary statements	:	Prevention: P261 P273 P280 Response: P333 + P313 P362 + P364 Disposal: P501	Avoid breathing mist or vapours. Avoid release to the environment. Wear protective gloves. If skin irritation or rash occurs: Get medical advice/ attention. Take off contaminated clothing and wash it before reuse. Dispose of contents/ container to an approved facility in accordance with local, regional, national and international regulations.

Hazardous components which must be listed on the label:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine

N,N,4-trimethylpiperazine-1-ethylamine

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
2,2'-[1,2-Ethanediy]bis(oxy)]bis(ethanethiol)	14970-87-7 239-044-2 01-2120768482-47	Acute Tox. 4; H302 Acute Tox. 4; H332 Aquatic Chronic 2; H411	≥ 2.5 - < 10
N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine	10563-29-8 234-148-4 01-2119970376-29	Acute Tox. 4; H302 Skin Corr. 1A; H314 Eye Dam. 1; H318	≥ 3 - < 5

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL HARDENER

Version 2.0 Revision Date: 26.12.2020 SDS Number: 400001021208 Date of last issue: 13.08.2019
Date of first issue: 25.07.2018

Print Date 20.10.2021

		Skin Sens. 1B; H317 specific concentration limit Skin Corr. 1A; H314 >= 29.85 % Skin Corr. 1B; H314 9.65 - < 29.85 % Skin Corr. 1C; H314 5 - < 9.65 %	
N,N,4-trimethylpiperazine-1-ethylamine	104-19-8 203-183-7 01-2120785093-51	Acute Tox. 3; H301 Acute Tox. 4; H312 Skin Corr. 1A; H314 Eye Dam. 1; H318 Aquatic Chronic 3; H412	>= 1 - < 2.5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing
If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Avoid inhalation, ingestion and contact with skin and eyes.
No action shall be taken involving any personal risk or without suitable training.
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : If on skin, rinse well with water.
- In case of eye contact : Flush eyes with water as a precaution.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Induce vomiting immediately and call a physician.
Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 13.08.2019
2.0	26.12.2020	400001021208	Date of first issue: 25.07.2018

Print Date 20.10.2021

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Specific extinguishing methods : No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 13.08.2019
2.0	26.12.2020	400001021208	Date of first issue: 25.07.2018

Print Date 20.10.2021

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Recommended storage temperature : 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

7.3 Specific end use(s)

Specific use(s) : No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL HARDENERVersion
2.0Revision Date:
26.12.2020SDS Number:
400001021208Date of last issue: 13.08.2019
Date of first issue: 25.07.2018

Print Date 20.10.2021

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Occupational Exposure Limits**

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
n-butyl acetate	123-86-4	TWA	150 ppm 724 mg/m ³	GB EH40
		STEL	200 ppm 966 mg/m ³	GB EH40
		STEL	150 ppm 723 mg/m ³	2019/1831/E U
Further information	Indicative			
		TWA	50 ppm 241 mg/m ³	2019/1831/E U
Further information	Indicative			

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine	Workers	Inhalation	Long-term systemic effects	3.7 mg/m ³
	Workers	Inhalation	Acute systemic effects	7.5 mg/m ³
	Workers	Inhalation	Long-term local effects	3.7 mg/m ³
	Workers	Inhalation	Acute local effects	7.5 mg/m ³
	Workers	Dermal	Long-term systemic effects	0.67 mg/kg
	Consumers	Inhalation	Long-term systemic effects	0.65 mg/m ³
	Consumers	Inhalation	Long-term local effects	0.65 mg/m ³
N,N,4-trimethylpiperazine-1-ethylamine	Consumers	Oral	Long-term systemic effects	0.2 mg/kg
	Workers	Inhalation	Long-term systemic effects	0.59 mg/m ³
	Workers	Dermal	Long-term systemic effects	0.167 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine	Marine water	0.92 µg/l
	Freshwater - intermittent	92 µg/l

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL HARDENER

Version 2.0 Revision Date: 26.12.2020 SDS Number: 400001021208 Date of last issue: 13.08.2019
Date of first issue: 25.07.2018

Print Date 20.10.2021

	Sewage treatment plant	18.1 mg/l
	Fresh water sediment	0.0336 mg/kg dry weight (d.w.)
	Marine sediment	0.0034 mg/kg dry weight (d.w.)
	Soil	0.0013 mg/kg dry weight (d.w.)
N,N,4-trimethylpiperazine-1-ethylamine	Fresh water	0.029 mg/l
	Marine water	0.0029 mg/l
	Fresh water sediment	0.118 mg/kg dry weight (d.w.)
	Marine sediment	0.012 mg/kg dry weight (d.w.)
	Sewage treatment plant	100 mg/l
	Soil	0.0066 mg/kg dry weight (d.w.)

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles

Hand protection
Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Organic vapour type (A)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid
Colour : light yellow
Odour : slight

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL HARDENER

Version 2.0 Revision Date: 26.12.2020 SDS Number: 400001021208 Date of last issue: 13.08.2019
Date of first issue: 25.07.2018

Print Date 20.10.2021

Odour Threshold : No data is available on the product itself.

pH : substance/mixture is non-soluble (in water)

Melting point/freezing point : No data available

Boiling point/boiling range : No data available

Flash point : 110 °C
Method: Pensky-Martens closed cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Burning rate : No data is available on the product itself.

Upper explosion limit / Upper flammability limit : No data is available on the product itself.

Lower explosion limit / Lower flammability limit : No data is available on the product itself.

Vapour pressure : No data is available on the product itself.

Relative vapour density : No data is available on the product itself.

Relative density : 1.16 (20 °C)

Density : 1.16 g/cm³ (20 °C)

Solubility(ies)
Water solubility : practically insoluble (20 °C)

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-octanol/water : No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : No data is available on the product itself.

Viscosity
Viscosity, dynamic : 15 - 35 mPa.s (25 °C)

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL HARDENER

Version 2.0 Revision Date: 26.12.2020 SDS Number: 400001021208 Date of last issue: 13.08.2019
Date of first issue: 25.07.2018

Print Date 20.10.2021

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : None known.

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : > 2,000 mg/kg
Method: Calculation method

Acute inhalation toxicity - Product : Acute toxicity estimate : > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity - Product : Acute toxicity estimate : > 2,000 mg/kg
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Product:

Assessment: No skin irritation

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL HARDENER

Version 2.0 Revision Date: 26.12.2020 SDS Number: 400001021208 Date of last issue: 13.08.2019
Date of first issue: 25.07.2018

Print Date 20.10.2021

Serious eye damage/eye irritation

Product:

Assessment: No eye irritation

Respiratory or skin sensitisation

Components:

2,2'-[1,2-Ethanediybis(oxy)]bis(ethanethiol):

Test Type: Maximisation Test

Exposure routes: Skin

Species: Guinea pig

Method: OECD Test Guideline 406

Result: Does not cause skin sensitisation.

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Test Type: Maximisation Test

Exposure routes: Skin

Species: Guinea pig

Method: OECD Test Guideline 406

Result: The product is a skin sensitiser, sub-category 1B.

GLP: yes

N,N,4-trimethylpiperazine-1-ethylamine:

Result: Did not cause sensitisation on laboratory animals.

Assessment: No data available

Germ cell mutagenicity

Components:

2,2'-[1,2-Ethanediybis(oxy)]bis(ethanethiol):

Genotoxicity in vitro

: Test Type: Ames test

Test system: Salmonella tryphimurium and E. coli

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

GLP: yes

: Test Type: gene mutation test

Test system: mouse lymphoma cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 490

Result: negative

: Test system: Human lymphocytes

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 487

Result: negative

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL HARDENER

Version 2.0 Revision Date: 26.12.2020 SDS Number: 400001021208 Date of last issue: 13.08.2019
Date of first issue: 25.07.2018

Print Date 20.10.2021

- Genotoxicity in vitro
- : Test Type: in vitro assay
Test system: Human lymphocytes
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 487
Result: negative
GLP: yes

 - : Test Type: reverse mutation assay
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

 - : Test Type: In vitro mammalian cell gene mutation test
Test system: mouse lymphoma cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative
GLP: yes

 - : Test Type: reverse mutation assay
Test system: Salmonella typhimurium and E. coli
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

N,N,4-trimethylpiperazine-1-ethylamine:

- Genotoxicity in vitro
- : Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative
GLP: yes

 - : Test Type: reverse mutation assay
Test system: Salmonella typhimurium and E. coli
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
GLP: yes

 - : Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative
GLP: yes

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 13.08.2019
2.0	26.12.2020	400001021208	Date of first issue: 25.07.2018

Print Date 20.10.2021

: Metabolic activation: with and without metabolic activation
Result: negative

Components:

N,N,4-trimethylpiperazine-1-ethylamine:

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Test species: Mouse (male and female)
Cell type: Bone marrow
Application Route: Intraperitoneal injection
Dose: 175/350/560 mg/kg bw /day
Result: negative
Remarks: Information given is based on data obtained from similar substances.

Germ cell mutagenicity- Assessment : No data available

Carcinogenicity

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species: Mouse, male
Application Route: Dermal
Exposure time: 20 month(s)
Dose: 1.25/56.3 mg/animal
Frequency of Treatment: 3 daily
No observed adverse effect level: \geq 56.3 mg/kg body weight
Result: negative
Remarks: Information given is based on data obtained from similar substances.

Carcinogenicity - Assessment : No data available

Reproductive toxicity

Components:

2,2'-[1,2-Ethanediy]bis(oxy)]bis(ethanethiol):

Effects on fertility : Species: Rat, male and female
Dose: 50, 100, 150 mg/kg
General Toxicity - Parent: No observed adverse effect level: 50 mg/kg body weight
General Toxicity F1: No observed adverse effect level: 50 mg/kg body weight
Method: OECD Test Guideline 421

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Test Type: OECD Test Guideline 422
Species: Rat, male and female
Application Route: Oral
Dose: 5, 15 and 50 mg/kg bw/d
General Toxicity - Parent: No observed adverse effect level: 15 mg/kg body weight

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL HARDENER

Version 2.0 Revision Date: 26.12.2020 SDS Number: 400001021208 Date of last issue: 13.08.2019
Date of first issue: 25.07.2018

Print Date 20.10.2021

General Toxicity F1: No observed adverse effect level: 15 mg/kg body weight
Method: OECD Test Guideline 422
Result: Animal testing did not show any effects on fertility.
GLP: yes

N,N,4-trimethylpiperazine-1-ethylamine:

Test Type: OECD Test Guideline 422
Species: Rat, male and female
Dose: 0, 10, 25, 50 mg/kg
Frequency of Treatment: 7 days/week
General Toxicity - Parent: No observed adverse effect level: 50 mg/kg body weight
General Toxicity F1: No observed adverse effect level: 50 mg/kg body weight
Fertility: No observed adverse effect level: 50 mg/kg body weight
Method: OECD Test Guideline 422
Result: negative

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Effects on foetal development : Species: Rat, male and female
Application Route: Oral
Dose: 5, 15 and 50 mg/kg bw/d
General Toxicity Maternal: No observed adverse effect level: 15 mg/kg body weight
Method: OECD Test Guideline 422
Result: Not classified
GLP: yes

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-[1,2-Ethanediy]bis(oxy)]bis(ethanethiol):

Species: Rat, male and female
NOAEL: 60 mg/kg
Application Route: Oral
Dose: 20, 60, 180 mg/kg
Method: OECD Test Guideline 407

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 13.08.2019
2.0	26.12.2020	400001021208	Date of first issue: 25.07.2018

Print Date 20.10.2021

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species: Rat, male and female

NOEC: 550

Application Route: Inhalation

Test atmosphere: vapour

Exposure time: 3 w 6 h Number of exposures: 5 d/w

Dose: 550 mg/m³

Method: Subchronic toxicity

Remarks: Based on data from similar materials

Species: Mouse, male

NOAEL: >= 56.3

Application Route: Skin contact

Number of exposures: 3 d

Method: Chronic toxicity

Remarks: Based on data from similar materials

Species: Rat, male and female

NOAEL: 1000

Application Route: Oral

Exposure time: 90 d Method: OECD Test Guideline 408

Remarks: Based on data from similar materials

N,N,4-trimethylpiperazine-1-ethylamine:

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: Oral

Exposure time: 6 - 10 weeks Number of exposures: 7 days/week

Dose: 0, 10, 25, 50mg/kg bw/day

Method: OECD Test Guideline 422

GLP: yes

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity

No data available

11.2 Information on other hazards

Endocrine disrupting properties

General Information: No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL HARDENER

Version 2.0 Revision Date: 26.12.2020 SDS Number: 400001021208 Date of last issue: 13.08.2019
Date of first issue: 25.07.2018

Print Date 20.10.2021

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

2,2'-[1,2-Ethanediy]bis(oxy)]bis(ethanethiol):

Toxicity to fish : LC50 (Danio rerio (zebra fish)): 5.7 mg/l
Exposure time: 96 h
Test Type: semi-static test
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 0.76 mg/l
aquatic invertebrates Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202

Toxicity to algae/aquatic : EC50 (Pseudokirchneriella subcapitata (green algae)): 3.11
plants mg/l
Exposure time: 96 h
Test Type: static test
Method: OECD Test Guideline 201
GLP: yes

Ecotoxicology Assessment
Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l
Exposure time: 96 h
Test Type: static test

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL HARDENER

Version 2.0 Revision Date: 26.12.2020 SDS Number: 400001021208 Date of last issue: 13.08.2019
Date of first issue: 25.07.2018

Print Date 20.10.2021

Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 203
GLP: yes

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 9.2 mg/l
Exposure time: 48 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 202
GLP: yes

Toxicity to algae/aquatic plants : ErC50 (Selenastrum capricornutum (green algae)): 21 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201
GLP: yes

NOEC (Selenastrum capricornutum (green algae)): 5.7 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201
GLP: yes

Toxicity to microorganisms : EC50 (Pseudomonas putida): 181 mg/l
Exposure time: 16 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: DIN 38 412 Part 8
GLP: no

N,N,4-trimethylpiperazine-1-ethylamine:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 29 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 66 mg/l
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (algae)): 29 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (algae)): 3.2 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® CRYSTAL HARDENER

Version 2.0 Revision Date: 26.12.2020 SDS Number: 400001021208 Date of last issue: 13.08.2019
Date of first issue: 25.07.2018

Print Date 20.10.2021

Toxicity to microorganisms : EC50 (activated sludge): > 1,000 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209
GLP: yes

Ecotoxicology Assessment
Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

12.2 Persistence and degradability

Components:

2,2'-[1,2-Ethanediybis(oxy)]bis(ethanethiol):

Biodegradability : Test Type: aerobic
Inoculum: activated sludge
Concentration: 38.2 mg/l
Result: Not biodegradable
Biodegradation: < 10 %
Exposure time: 28 d
Method: OECD Test Guideline 301A

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Biodegradability : Test Type: aerobic
Result: Readily biodegradable.
Biodegradation: 100 %
Related to: Dissolved organic carbon (DOC)
Exposure time: 28 d
Method: OECD Test Guideline 301A
GLP: yes

N,N,4-trimethylpiperazine-1-ethylamine:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301B

12.3 Bioaccumulative potential

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Partition coefficient: n-octanol/water : log Pow: -0.56 (25 °C)
pH: 11.6
Method: OECD Test Guideline 107

N,N,4-trimethylpiperazine-1-ethylamine:

Partition coefficient: n-octanol/water : log Pow: -0.591 (21 °C)
pH: 9.6

12.4 Mobility in soil

No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

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12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

No data available

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
Dispose of as hazardous waste in compliance with local and national regulations.
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

IATA

Not regulated as dangerous goods

IMDG

Not regulated as dangerous goods

ADR

Not regulated as dangerous goods

RID

Not regulated as dangerous goods

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14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL : This product contains one or several components that are not on the Canadian DSL nor NDSL.

AICS : On the inventory, or in compliance with the inventory

NZIoC : Not in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : On or in compliance with the active portion of the TSCA inventory

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Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H301 : Toxic if swallowed.
H302 : Harmful if swallowed.
H312 : Harmful in contact with skin.
H314 : Causes severe skin burns and eye damage.
H317 : May cause an allergic skin reaction.
H318 : Causes serious eye damage.
H332 : Harmful if inhaled.
H411 : Toxic to aquatic life with long lasting effects.
H412 : Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox. : Acute toxicity
Aquatic Chronic : Long-term (chronic) aquatic hazard
Eye Dam. : Serious eye damage
Skin Corr. : Skin corrosion
Skin Sens. : Skin sensitisation
2019/1831/EU : Europe. Commission Directive 2019/1831/EU establishing a fifth list of indicative occupational exposure limit values
GB EH40 : UK. EH40 WEL - Workplace Exposure Limits
2019/1831/EU / TWA : Limit Value - eight hours
2019/1831/EU / STEL : Short term exposure limit
GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL : Short-term exposure limit (15-minute reference period)

Further information

Classification of the mixture:

Skin Sens. 1 H317
Aquatic Chronic 3 H412

Classification procedure:

Calculation method
Calculation method

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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